

TITLE

POWER PLANT

FIELD OF THE INVENTION

5        The present invention relates to a power plant wherein permanent magnets and electromagnets are combined with each other so as to obtain an increased rotational energy.

10        BACKGROUND OF THE INVENTION

Inventions wherein permanent magnets and electromagnets are combined with each other to thereby constitute a power plant in an attempt to obtain an output greater than an input power have been proposed

15        (see, for example, Japanese Patent Application Laid-open Specification No. 7(1995)-87725).

However, for example, the power plant disclosed in the above Japanese Patent Application Laid-open Specification No. 7(1995)-87725 has a complex

20        constitution including not only permanent magnets and electromagnets but also, for example, a rotary balancer. Further, this power plant has a drawback in that it is not so constituted as to utilize the torque of a rotor with the result that any desirable energy efficiency  
25        cannot necessarily be attained.

OBJECT OF THE INVENTION

The present invention has been made in view of the above state of the prior art. Specifically, it is an  
5 object of the present invention to provide a power plant which has a simple constitution and enables taking out a rotational energy greater than an input energy with high efficiency in accordance with the demand for resource saving and energy saving.

10 The foregoing and other objects, features and advantages of the present invention will become apparent from the following detailed description and appended claims taken in connection with the accompanying drawings.

15

SUMMARY OF THE INVENTION

According to the present invention, there is provided a power plant comprising:

an axle fitted with a turning force takeout part  
20 and,

coaxially arranged thereon, a generator capable of outputting a power and a rotor driven and rotated by an electromagnetic force imparting means, the electromagnetic force imparting means capable of

producing an electromagnetic force with the use of an input power,

wherein, with respect to the axle, a dimension of position of imparting of a rotary driving force to the  
5 rotor in the electromagnetic force imparting means is larger than a dimension of position of output power production in the generator to thereby enable takeout, from the turning force takeout part of the axle, of a rotational energy greater than an energy equivalent to  
10 an input power applied to the electromagnetic force imparting means.

The present invention is characterized in that, with respect to the axle, a dimension of position of imparting of a rotary driving force to the rotor in the  
15 electromagnetic force imparting means is larger than a dimension of position of output power production in the generator. Thus, there can be provided a power plant which utilizes the torque of rotor attributed to the dimensional difference of the two positions and which  
20 has a simple constitution and enables takeout, from the turning force takeout part of the axle, of a rotational energy greater than an input power applied to the electromagnetic force imparting means. Further, an output power greater than the input power applied to the

electromagnetic force imparting means can be taken out from the generator.

The power plant of the present invention preferably comprises:

- 5        an axle fitted with a turning force takeout part,  
            a rotor arranged in a first location of the axle,  
            driven and rotated by an electromagnetic force imparting  
            means and having permanent magnets in its outer  
            periphery, the electromagnetic force imparting means  
10      fitted with n electromagnets and capable of producing an  
            electromagnetic force with the use of an input power,  
            and  
            a generator fitted with a magneto coil and arranged  
            in a second location of the axle,
- 15      wherein, with respect to the axle, a dimension of  
            position of n electromagnets capable of imparting of a  
            rotary driving force to the rotor in the electromagnetic  
            force imparting means is larger than a dimension of  
            position of magneto coil in the generator to thereby  
20      enable takeout, from the turning force takeout part of  
            the axle, of a rotational energy greater than an energy  
            equivalent to an input power applied to the  
            electromagnetic force imparting means.

This feature of the present invention enables  
25      providing a power plant which utilizes the torque of

rotor attributed to the dimensional difference, with respect to the axle, between the position of n electromagnets and the position of magneto coil of generator and which has a simple constitution and

5 enables takeout, from the turning force takeout part of the axle, of a rotational energy greater than an energy equivalent to an input power applied to the electromagnetic force imparting means. Further, an output power greater than the input power applied to the

10 electromagnetic force imparting means can be taken out from the generator.

Also, the power plant of the present invention can preferably comprise:

an axle fitted with a turning force takeout part,

15 a rotor arranged in a first location of the axle and fitted with groups of circularly arranged n permanent magnets, the permanent magnets composed of combinations of N pole and S pole oppositely arranged with a given spacing therebetween,

20 an electromagnetic force imparting means fitted with circularly and concentrically arranged n exciting coils interposed between the N poles and S poles of each of the permanent magnet groups of the rotor, the n exciting coils energized by an input power and

25 cooperating with the groups of n permanent magnets to

thereby exert such a magnetic action that a rotary driving force is produced to thereby drive and rotate the rotor, and

- a generator fitted with a magneto coil and arranged  
5 in a second location of the axle,

wherein, with respect to the axle, a dimension of position of n electromagnets capable of imparting of a rotary driving force to the rotor in the electromagnetic force imparting means is larger than a dimension of  
10 position of magneto coil in the generator to thereby enable takeout, from the turning force takeout part of the axle, of a rotational energy greater than an energy equivalent to an input power applied to the electromagnetic force imparting means. In this power  
15 plant, in the rotor, the groups of n permanent magnets composed of N pole and S pole combinations are combined with the n exciting coils of the electromagnetic force imparting means in a single-stage arrangement or plural-stage arrangement.  
20 This feature of the present invention enables providing a power plant which can employ a sandwich structure composed of the groups of n permanent magnets consisting of N pole and S pole combinations and the n exciting coils, which utilizes the torque of rotor  
25 attributed to the dimensional difference, with respect

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to the axle, between the position of n electromagnets and the position of magneto coil of generator and which enables efficient takeout, from the turning force takeout part of the axle, of a rotational energy greater than an energy equivalent to an input power applied to the electromagnetic force imparting means. Further, an output power greater than the input power applied to the electromagnetic force imparting means can be efficiently taken out from the generator.

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BRIEF DESCRIPTION OF THE DRAWING

Fig. 1 is a schematic sectional view of one form of power plant according to the present invention;

Fig. 2 is a schematic top view of one form of power plant according to the present invention;

Fig. 3 is an explanatory view of the first model presented for explaining the principle of the power plant of the present invention;

Fig. 4 is an explanatory view of the second model  
20 presented for explaining the principle of the power  
plant of the present invention;

Fig. 5 is an explanatory view of the third model presented for explaining the principle of the power plant of the present invention;

Fig. 6 is an explanatory view of the fourth model presented for explaining the principle of the power plant of the present invention;

Fig. 7 is an explanatory view of the fifth model  
5 presented for explaining the principle of the power plant of the present invention;

Fig. 8 is an explanatory view of the sixth model presented for explaining the principle of the power plant of the present invention;

10 Fig. 9 is a block diagram of rotational position detecting means provided in the power plant of the present invention;

Fig. 10 is a circuit diagram including a photocoupler as a representative example of the  
15 rotational position detecting means, a time constant circuit, a driving circuit having a transistor and an electromagnet according to the present invention;

Fig. 11 is a diagram of the respective driving waveforms of electromagnets according to the present  
20 invention;

Fig. 12 is a schematic top view of another form of power plant according to the present invention;

Fig. 13 is a schematic top view of a further form of power plant according to the present invention;

Fig. 14 is a schematic side view of still a further form of power plant according to the present invention;

Fig. 15 is a schematic front view of the power plant of Fig. 14;

5 Fig. 16 is a diagram of particular respective driving waveforms of n electromagnets according to the present invention;

Fig. 17 is a diagram of other respective driving waveforms of n electromagnets according to the present  
10 invention;

Fig. 18 is a schematic side view of still a further form of power plant according to the present invention;

Fig. 19 is a schematic top view of still a further form of power plant according to the present invention;

15 Fig. 20 is a schematic side view of one form of power plant having two rotors according to the present invention;

Fig. 21 is an explanatory view of a manner of mutual attraction between permanent magnet and  
20 electromagnet; and

Fig. 22 is an explanatory view of a manner of mutual attraction between permanent magnet and electromagnet.

The power plant of the present invention will be described in detail below with reference to the appended drawings.

First, referring to Figs. 3 to 8, the principle of  
5 the power plant of the present invention will be described.

In recent years, there is a demand for the development of a power plant which enables taking out a rotational energy greater than an input energy in  
10 accordance with the requirement for resource saving and energy saving.

In Fig. 3,  $m$  denotes the magnetic force (constant) of permanent magnet.  $H$  and  $l$  denote the magnetic field of electromagnet (magneto coil) and the distance between  
15 rotational center  $O$  and the permanent magnet, respectively. Further,  $\theta$  denotes the angle made by the electromagnet and rotational center against the position of permanent magnet. When  $M$ ,  $T$  and  $W$  represent the magnetic force of electromagnet, the torque and the  
20 workload, respectively, there exists the following relationship:

$$T = m \cdot l \cdot H \cdot \sin \theta.$$

When  $T = W$  is assumed, generally, the workload relationship is  $W_o \leq W_{in}$ , wherein  $W_o$  represents the  
25 output workload, and  $W_{in}$  the input workload. The input

power applied to the electromagnet is attenuated by, for example, coil loss.

Referring now to Fig. 4, a model of power plant, wherein permanent magnet 2 (magnetic force energy M) is  
5 arranged in an outer periphery of rotor 1, electromagnet 12 is arranged in the vicinity of the outer periphery of rotor 1, and, further, magneto coil 22 is arranged in the vicinity of the outer periphery of rotor 1, will be considered.

10 When the rotor 1 is rotated by the magnetic force energy of electromagnet 12,  $L_1$ , the energy  $M \times L_2$  wherein  $L_2$  represents the magnetic force energy of magneto coil 22 is produced at the magneto coil 22 by the attractive force (or repulsive force) between  
15 permanent magnet 2 and electromagnet 12,  $M \times L_1$ . Thus, the relationship  $(M \times L_1) = (M \times L_2)$  is established.

Because the magnetic force energy M of permanent magnet 2 is constant, the magnetic force energy of electromagnet 12,  $L_1$ , is equal to the magnetic force  
20 energy of magneto coil 22,  $L_2$ .  $L_1 = L_2$ .

That is, even if the relationship  $(M \times L_2) > (M \times L_1)$  is intended, it becomes impossible to simultaneously utilize the permanent magnet 2 in the above model of power plant. In other words, when  $(M \times L_2) > (M \times L_1)$   
25 is to be realized, any single permanent magnet 2 cannot

be simultaneously utilized in constitutions using the same rotor 1.

Now, referring to Fig. 5, another model of power plant is considered. In this model of power plant, two 5 rotors 1, 1' are employed. Permanent magnet 2' having magnetic force energy  $M'$  which is, for example, twice that of the above permanent magnet 2 (magnetic force energy  $M$ ),  $M' = 2M$ , is arranged in an outer periphery of rotor 1'. Electromagnet 12 is arranged in the vicinity 10 of the outer periphery of rotor 1'. Permanent magnet 2 is arranged in an outer periphery of rotor 1, and, further, magneto coil 22 is arranged in the vicinity of the outer periphery of rotor 1. In this model of power plant, the relationship  $(M \times L_2) = (M / 2 \times L_2)$  is 15 established. Thus, the relationship between the magnetic force energy of electromagnet 12,  $L_1$ , and the magnetic force energy of magneto coil 22,  $L_2$ , becomes  $(L_1 < L_2)$ .

However, actually, there exist influences of, for 20 example, the frictional resistance of rotor 1, power loss and material weight, and the magnetic force of magneto coil 22 competes with the magnetic force of electromagnet 12. Therefore, it is difficult to realize the relationship: input power < output (output energy).

Referring to Fig. 6, the point of  $l \cdot \sin \theta$  from the rotational center O is referred to as A (position of magneto coil), and the point of  $l' \cdot \sin \theta$  from the rotational center O is referred to as B (position of electromagnet).

$l' = 2 \cdot l$  is assumed. The energies at point A and point B are defined as  $mH$  and  $m'H'$ , respectively.

Under these conditions, the generated energy at point A is expressed by the formula:  $G_T = m \cdot l \cdot H \cdot \sin \theta$ ,  
and the driving power at point B is expressed by the formula:  $W_{T'} = m \cdot l' \cdot H' \cdot \sin \theta$ . Because the workloads at point A and point B are equal to each other, the relationship:  $m \cdot l \cdot H \cdot \sin \theta = m' \cdot l' \cdot H' \cdot \sin \theta$  is established. By introducing the relationship  $l' = 2 \cdot l$ , the workload at point B is expressed as  $2 \cdot m' \cdot l \cdot H \cdot \sin \theta$ . When  $m = m'$ ,  $m \cdot l \cdot H \cdot \sin \theta = 2 \cdot m' \cdot l \cdot H \cdot \sin \theta$ . Accordingly,  $l \cdot H \cdot \sin \theta = 2 \cdot l \cdot H' \cdot \sin \theta$ . Therefore,  $H' = H/2$ .

Consequently, in theory, the driving power at point B,  $W_{T'}$ , can be smaller than the generated energy at point A,  $G_T$ . For example,  $W_{T'}$  can be 1/2 of  $G_T$ .

Actually, referring to Fig. 7, the potential energies at points A and A' are different from each other (points A and A' do not lie on the same plane), and also the potential energies at points B and B' are

different from each other (points B and B' do not lie on the same plane). Therefore, their workloads are different from each other.

- The principle of the present invention is to,
- 5 referring to Fig. 8, arrange, for example, n (positive integer) electromagnets  $12_1, 12_2, 12_3, \dots, 12_n$  at angular intervals of, for example,  $(\theta/2)$  in the vicinity of an outer periphery of rotor 1 and sequentially exciting the electromagnets  $12_1, 12_2, 12_3, \dots, 12_n$  so
- 10 that attractive force or repulsive force is produced between permanent magnet 2 and oppositely positioned one of the electromagnets  $12_1, 12_2, 12_3, \dots, 12_n$  to thereby enable rotating and driving the rotor 1 with an input power less than the output (output power) taken out from
- 15 the power plant.

#### EFFECT OF THE INVENTION

- The present invention enables providing a power plant which has a simple constitution and from which a
- 20 rotational energy greater than an energy equivalent to an input power applied to an electromagnetic force imparting means can be taken out, which power plant includes a generator from which a power energy greater than the input power can be taken out.

- Further, the present invention enables providing a power plant which utilizes a torque of rotor brought about by a dimensional difference between the dimension of position of n electromagnets and the dimension of 5 position of magneto coil of generator, has a simple constitution and can realize takeout, from a generator, of an output energy greater than an energy equivalent to an input power applied to an electromagnetic force imparting means.
- 10 Still further, the present invention enables providing a power plant which has a constitution having a rotor of sandwich structure comprising n permanent magnet groups each consisting of a combination of N pole and S pole and n exciting coils, which can realize 15 efficient takeout, from a turning force takeout part, of a rotational energy greater than an energy equivalent to an input power applied to an electromagnetic force imparting means, and which can realize efficient takeout, from a generator, of an output energy greater 20 than an energy equivalent to an input power applied to an electromagnetic force imparting means.

PREFERRED EMBODIMENT OF THE INVENTION

The present invention will now be described in 25 greater detail with reference to the following

Embodiments, which should not be construed as limiting the scope of the invention.

One embodiment of the present invention based on the above principle will be described with reference to  
5 Figs. 1 and 2 and Figs. 9 to 11.

Power plant 30 according to one embodiment of the present invention, shown in Figs. 1 and 2, has such a structure that base 11 rotatably supports axle 13 perpendicularly erected thereon and that a lower part of  
10 the axle 13 is fitted with generator 10 for taking out an output power while an upper part of the axle 13 is fitted with motor unit 20 to which an input power is fed, including disk-shaped rotor 1 fixed to the axle 13. An end portion of the axle 13 is fitted with a power  
15 takeout part, for example, pulley 23.

The generator 10 comprises rotator 14 fixed to the axle 13 and, arranged round the outer periphery of the rotator 14, magneto coil 22, so that any output power generated is taken out from output terminals 15. The  
20 dimension (radius of inside wall) of magneto coil 22 from the center of the axle 13 is referred to as "l".

In the motor unit 20, permanent magnets 2 (two disposed in 180° arrangement in this Embodiment) are arranged in the outer periphery of rotor 1 having its  
25 center fixed to the axle 13. Also, for example, sixteen

electromagnets  $12_1$ ,  $12_2$ ,  $12_3$ , ...,  $12_{16}$  are arranged at angular intervals of, for example,  $(\theta/2)$ , which constitute an electromagnetic force imparting means, round the outer periphery of rotor 1. The dimension of 5 each of the sixteen electromagnets  $12_1$ ,  $12_2$ ,  $12_3$ , ...,  $12_{16}$  from the center of the axle 13 is referred to as "l'" ( $l < l'$ ).

Further, sixteen photocouplers PC1, PC2, PC3, ..., PC 16 as rotational position detecting means, which 10 detect the rotational position of permanent magnets 2, are arranged so as to face the rotor 1 in corresponding relationship to the sixteen electromagnets  $12_1$ ,  $12_2$ ,  $12_3$ , ...,  $12_{16}$ .

Specifically, referring to Figs. 1 and 2, for 15 example, light emitting diode LED of photocoupler PC5 is disposed above the passage zone of permanent magnet 2 fixed to the rotor 1. Phototransistor PTR of the photocoupler PC5 is disposed below circular channel 16 provided in the rotor 1. The rotational position of 20 permanent magnet 2 is detected by crossing of the optical path between the light emitting diode LED and the phototransistor PTR caused by the rotation of the permanent magnet 2. In conformity with the rotational position of permanent magnet 2, the corresponding 25 electromagnet  $12_5$  is driven.

The arrangement of the other fifteen photocouplers PC1, PC2, PC3, ..., PC 16 is the same as that of the photocoupler PC5.

Fig. 9 is a block diagram of the above-mentioned 5 rotational position detecting means. Fig. 10 is a circuit diagram including photocoupler PC1 as a representative example of the rotational position detecting means, time constant circuit 18, driving circuit 19 having transistor TR and electromagnet 12<sub>1</sub> 10 according to the present invention. Fig. 11 is a diagram of the respective driving waveforms of electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ....

Referring to Fig. 10, the time constant circuit 18 consists of a parallel circuit of condenser C1 and 15 resistor R3. Mark R1 denotes a bias resistor for the light emitting diode LED. Mark R2 denotes a bias resistor for the phototransistor PTR.

In the power plant 30 of the above constitution, the sixteen electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ..., 12<sub>16</sub> 20 arranged in the vicinity of the outer periphery of the rotor 1 are connected to an input power source (not shown). The rotor 1 is actuated. The position of permanent magnet 2 rotated with the rotor 1 is detected by means of the photocouplers PC1, PC2, PC3, ..., PC 16. 25 The corresponding electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ...,

12<sub>16</sub> are sequentially excited as shown in Fig. 11. As a result, rotary driving force is imparted to the rotor 1 and the axle 13 by the attractive force or repulsive force between the electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ..., 5 12<sub>16</sub> and the permanent magnets 2. Thus, the rotor 1 and the axle 13 are driven and rotated.

Accordingly, the rotator 14 of the generator 10 is rotated together with the axle 13. Electricity is produced by the magneto coil 22 disposed round the outer 10 periphery of the rotator 14, thereby enabling takeout of an output power (generated energy) from the output terminals 15.

In the use of this power plant, as apparent from the above description of the principle of the present 15 invention and from the above relationship between the dimension of each of the sixteen electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ..., 12<sub>16</sub> of the power plant 30 from the center of the axle 13, namely l', and the dimension (radius of inside wall) of the magneto coil 22 from the 20 center of the axle 13, namely l, the input power to the sixteen electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ..., 12<sub>16</sub> can be lower than the output power taken out from the output terminals 15 of the generator 10. In other words, a rotational energy greater than an energy equivalent to 25 the input power to the sixteen electromagnets 12<sub>1</sub>, 12<sub>2</sub>,

12<sub>3</sub>, ..., 12<sub>16</sub> can be taken out through the pulley 23 fixed to the axle 13 in conformity with the demand for resource saving and energy saving. Furthermore, power plant 30 enabling takeout of an output power greater than the input power can be realized.

The number of poles of the above electromagnet group can be arbitrary. For example, use can be made of 8, 12 or 24 poles. The rotational position detecting means is not limited to the above photocoupler, and various sensors can be employed. The energy saving can be enhanced by the use of 2-stage, 3-stage or more-stage motor units.

Now, other embodiments of the present invention will be described with reference to Figs. 12, 13, 14 and 15.

In the power plant 40 shown in Fig. 12, four permanent magnets 2 are disposed at 90° angular intervals in the outer periphery of rotor 1. Four electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub> and 12<sub>4</sub> which constitute an electromagnetic force imparting means and are composed of, for example, iron core 41 and coil L are arranged in the vicinity of the outer periphery of rotor 1. Axle 13 of the power plant 40 is fitted with a pulley (not shown).

In the power plant 50 shown in Fig. 13, sixteen permanent magnets 2 are disposed in the outer periphery of ring-shaped rotor 1A. Four electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub> and 12<sub>4</sub> which are composed of, for example, iron core 41 and coil L are arranged in the vicinity of the inside wall of ring-shaped rotor 1A. Axle 13 of the power plant 50 is fitted with a pulley (not shown).

The power plant 60 shown in Figs. 14 and 15 has such a sandwich structure that electromagnet disk 64 fitted with six electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, 12<sub>4</sub>, 12<sub>5</sub> and 12<sub>6</sub> is interposed between a pair of disks 63, 63 each fitted with six permanent magnets 2, all the disks rotated round shaft 62 supported by frame 61. An end portion of the shaft 62 is fitted with pulley 23.

Figs. 16 and 17 are timing charts showing the driving waveforms of coils L exhibited when n electromagnets 12<sub>1</sub>, 12<sub>2</sub>, 12<sub>3</sub>, ..., 12<sub>n</sub> are used in a power plant. In the case of Fig. 16, n coils L are sequentially driven on at given time intervals. In the case of Fig. 17, among the n coils L, odd-numbered coil L and even-numbered coil L are alternately driven on.

Now, for example, electromagnet 12<sub>1</sub> composed of iron core 41 and coil L is studied. When r represents the dimension of electromagnet 12<sub>1</sub> from the center of the axle 13, L represents the magnetic force of

electromagnet 12<sub>1</sub> and M represents the magnetic force of permanent magnet 2, the force F between the electromagnet 12<sub>1</sub> and the permanent magnet 2 is expressed by the formula:  $F = ML/r^2$ . When, for example, 5 M = 140 and L = 10 (unit omitted), ML = 1400. With respect to, for example, the attractive force, since the attractive force is 1400, for attaining repulsion, it is needed to feed the electromagnet 12<sub>1</sub> with a power equivalent to 10.

10 Therefore, when an air core or homologous one is used as the iron core 41 of the electromagnet 12<sub>1</sub>, the power plant can be driven with low power. When an air core is used as the iron core 41,  $140 \times 0$ , that is, the attractive force is nil in the event that electricity is 15 not passed. Thus, it is practically advantageous to appropriately regulate the amount of iron core as a constituent of the electromagnet and to employ a core homologous to an air core.

Further other embodiments of the present invention 20 will be described with reference to Figs. 18 to 20.

The power plant 70 shown in Figs. 18 and 19 includes, accommodated in box-shaped cage 81, axle 71 fitted with pulley 72 as a turning force takeout part in an arrangement exposed from the cage 81; rotor 73 25 arranged in an upper part, referring to Fig. 18, of the

axle 71; electromagnetic force imparting means 74 for driving and rotating the rotor 73; and generator 80 arranged in a lower part, referring to Fig. 18, of the axle 71, which has the same structure as that of the 5 generator 10 including rotator 14 and magneto coil 22 as shown in Fig. 1. The rotor 73 comprises combinations of N pole and S pole oppositely arranged with a given spacing. The rotor 73 comprises groups 75 each consisting of n (16 in this embodiment) permanent 10 magnets arranged circularly with equal spacings.

The electromagnetic force imparting means 74 comprises circularly and concentrically arranged n exciting coils 76 interposed between opposite N and S poles of the permanent magnet groups 75 of the rotor 73. 15 The rotor 73 is driven and rotated by a rotary driving force produced by the magnetic action between the n exciting coils 76, energized by an input power, and the groups 75 of n permanent magnets. The interstice between each of N and S poles of the permanent magnet 20 groups 75 and the exciting coils 76 is set for, for example, 3 mm.

A rotational energy greater than an energy equivalent to the input power to the electromagnetic force imparting means 74 can be taken out from the 25 pulley 72 fixed to the axle 71 in accordance with the

aforementioned principle by, with respect to the axle 71, causing the dimension of position,  $l'$ , of  $n$  exciting coils 76 of electromagnetic force imparting means 74 which impart a rotary driving force to the rotor 73 to 5 be greater than the dimension of position of magneto coil 22 of the generator 80. In the power plant 70 of Figs. 18 and 19, the rotor 73 has a single-stage sandwich structure consisting of the  $n$  exciting coils 76 interposed between the permanent magnet groups 75.

10 Furthermore, referring to Fig. 20, there can be provided power plant 90 fitted with rotor 73 composed of two sandwich structures each comprising permanent magnet groups 75 and  $n$  exciting coils 76.

Now, the relationship between energy input and 15 output is studied with respect to the above power plant 70. Experimental results suggest that, referring to Fig. 21, the attractive force (or repulsive force) between electromagnet (exciting coil) 92 and permanent magnet 91 per W of input is about in the range of 66 to 20 99 g in the use of permanent magnet 91 of 4500 gausses. Therefore, at an input of 100 W, the attractive force (or repulsive force) is about in the range of 6600 to 9900 g. When the dimension of position of magneto coil 22 of generator 80 ( $l$ ) is 120 mm while the dimension of 25 position of exciting coil 76 of rotor 73 ( $l'$ ) is 5 times

1, i.e., 600 mm, the axle 71 can gain a torque of about 33 to 49.5 kg. In that instance, the rotational speed of the rotor 73 is in the range of about 700 to 1600 rpm.

5        Further, because this rotor 73 has a sandwich structure of permanent magnet groups 75 and n exciting coils 76, the energy of the exciting coils 76 can be effectively utilized. Experiments suggest that the attractive force (or repulsive force) is enhanced as 10 much as about 50% by a sandwich structure of electromagnet (exciting coil) 92 interposed between a pair of permanent magnets 91, 91 as shown in Fig. 22 over the use of only one permanent magnet 91 as shown in Fig. 21. Specifically, the attractive force per W of 15 input is about 140 g in the structure of Fig. 22. On the other hand, the power plant 90 fitted with two-stage arranged rotor 73 as shown in Fig. 20 enables realizing a greater efficiency increase and enables obtaining a greater torque and a greater generated energy.

20        In the experiments, the magnetic field of permanent magnet 91 was measured by the use of a gauss meter. The torque of axle 71 and the rotational speed of rotor 73 were measured by the use of torque meter (model SS-200 manufactured by Ono Sokki K.K.) and revolution counter

(model HT-5500 manufactured by Ono Sokki K.K.) ,  
respectively.